

Date: Wednesday, 30/07/2008 12:54:54 PM
 User: Jean-Luc Menard

Process Sheet

| | | | |
|-----------------------|--|------------------|--------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : CROSSBOLT SPACER |
| Job Number | : 40830 | | |
| Estimate Number | : 11010 | | |
| P.O. Number | : | Part Number | : D2649 |
| This Issue | : 30/07/2008 S.O. No. : | Drawing Number | : D2649 REV B1 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / | Drawing Revision | : B1 |
| Previous Run | : 39883 | Material | : |
| Written By | : <u>08.07.30</u> | Due Date | : 06/08/2008 Qty: 100 Um: Each |
| Checked & Approved By | : | | |
| Comment | : Est F 02.03.26 Added turning on Cobra NG | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|------------------|-----------------------------|
| 1.0 | M6061T6T0375W058 | 6061-T6 RD Tube .375 x.058W |
|-----|------------------|-----------------------------|



Comment: Qty.: 0.2975 f(s)/Unit Total : 29.7465 f(s)

6061-T6 Tube .375 x.058W

Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall

J.F. 08/08/01

Batch M108380

(120)

| | | |
|-----|----------|--------------------------|
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL |
|-----|----------|--------------------------|



Comment: HARDINGE CNC LATHE SMALL

Machine as per folio on cobra machine.

J.F. 08/08/01 (120)

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/08/01 (120)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

KQ 08/08/01 (120)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: BARCLAY

08/08/05 (120)

| | | |
|-----|------|------------------------------|
| 6.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

08/08/05 (120)

Job Completion



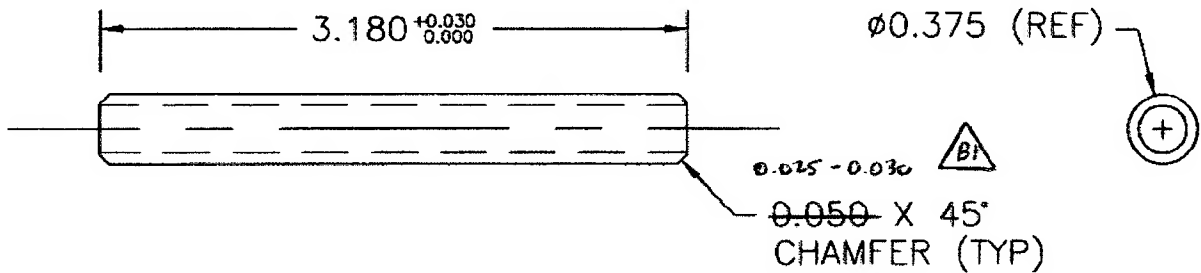
MF 08-08-05



| | | | |
|-----------------------|------------------------|---|------------------------|
| DESIGN <i>DAB</i> | DRAWN BY <i>KE</i> | DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA | |
| CHECKED <i>DAB</i> | APPROVED <i>BW</i> | DRAWING NO. D2649 | REV. B SHEET 1 OF 1 |
| DATE 98.01.14 | | TITLE CROSS BOLT SPACER | SCALE 1:1 |
| A | 97.03.25 | NEW ISSUE | |
| B | 98.01.14 | 3.180 WAS 3.230, ADD CHAMFER | |
| B1 | CP 02.06.13 | REDUCE CHAMFER PER TSR 1246 | |

RELEASED
98.01.20 DS

w/o 40830



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED